

Case Study Improving Environmental Sanitation Results at a Pet Food Manufacturer

A pet food manufacturing company in the Midwest was struggling to control environmental microbial growth at their raw processing center which uses a High Pressure Pasteurization process. The plant had environmental Listeria monocytogenes counts as well as poor ATP Swab results. The plant decided to switch chemical providers, and transitioned to Hydrite. **Environmental Listeria** % ATP Swabs Pass Positives ALLENG 10 94% 9 92% 8 90% 7 88% 86% 5 84% 4 82% 3 80% 2 78% 76% 0 74% Feb Feb Mar Apr May Jan Mar Apr May June Jan June Figure 1 (a). Environmental Listeria counts in the months leading to the Hydrite Chemical Co. transition. (b). ATP Swabbing results leading up to the Hydrite Chemical Co. transition. Alkaline Hydrite and the customer implemented a cleaning and sanitizing program centered around the use of Summit No. 287, a high-foaming chlorinated alkaline PROGRAM detergent that demonstrates a long clean time that aggressively targets fat and protein soils commonly found in pet food and meat processing facilities. Summit No. 287 was followed with a quaternary ammonium based sanitizer (Multiquat No. 455) on a daily basis. ∢ Acid EVELOPING An acid cleaning procedure was implemented using **Vibrant No. 173** and is performed on a weekly basis. Drains A separate procedure was developed to target the plant's drains. This procedure once again used **Summit No. 287** to target fat and protein soils in the drain. In this case, Summit No. 287 was followed with a unique sanitizer, Sterilex Disinfectant, which has proven effective in drain applications.





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The cleaning procedures and chemistry utilized by Hydrite Chemical Co. at the pet food manufacturing plant resulted in a significant improvement in both environmental Listeria monocytogenes positives as well as ATP Swab results. Due to the strong results, the plant implemented similar procedures at their raw grind facility. Figure 2 and Figure 3 show the resulting *L. monocytogenes* and ATP Swab results before and after the implementation of a Hydrite Chemical Co. program. Figure 2 **Environmental Listeria Positives** 9 q 8 6 5 Δ Hydrite Program 4 3 3 3 Implementation 3 2 -1 0 0 0 0 0 0 0 RESULT July March April June <sup>-</sup>ebruary ٩ay August September October November December Januar Figure 3 % ATP Swaps Pass Hydrite Program Implementation 100% 95% 90% 85% 80% 75% 70% 65% 60% 55% 50% Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov Dec Jan Feb Mar Apr

Contact us at www.hydrite.com or marketing@hydrite.com to learn more.