ENTRAINED AIR CONTROL SYSTEMS



AUTOMATED FOAM CONTROL SYSTEMS FOR FOOD PROCESSING

Hydrite Chemical Co. is proud to introduce a unique automated feed system to control antifoam dosage based on real-time measurements. The Entrained Air Control System (EACS) is an innovative, proprietary technology to detect and measure the presence of entrained air (bubbles) at the microscopic level before problematic foam begins to form. When an increase in entrained air is detected, the system automatically commands metering pumps to inject a precisely calculated amount of defoaming agent at the optimum point in the fluid process to maintain acceptable foam levels.

BENEFITS

Cost control
 Reduce chemical use by 20-50%, resulting
 in substantial equipment in both shareignland

in substantial savings in both chemical and shipping costs

- Inventory management
 Prevent run-out situations and minimize or eliminate expedite charges
- **Process troubleshooting** Correlate increased defoamer feed rates with process issues

Continuous improvement

Track and trend chemical feed rates to justify continuous improvement projects

- Asset protection Minimize foam formation, prevent product loss and equipment damage
- Continuous monitoring
 Monitor and control the system with
 web-enabled devices from anywhere



REAL TIME TRENDING

Current and historical flow rates are displayed in real time on the unit's color touch screen interface. Trend data can be stored on a variety of media for long-term access and analysis. Data can be accessed 24/7 with a web-enabled device from anywhere in the world.



Providing Creative Solutions



HTOTELS CHEMIC		max Dump Control	Valued Customer City, State
	Deroa	Inter Pump Control	EMERGENCY
			FULL HIGH
Sensor	Desired Entrained	Pump Output (% of Max) Base Flow	
Output	Air Limits		Stage 4 Automatic Lanut After 15 Minutes
1415	1300 1500	10 30 50	80 April 15 Minutes
Actual	Min Max	20 00	00
		Delay Between Stages (Sec	ondi) Page View
Sampling	Defoamer Pump Command Status	Defoamer Tole Level Inches From Botton	
۲	10	11.50 5.00	
On	Pump Flow Active Rate	Actual Alert Remaining Setting	Trend

FEATURES

- Automatic e-mail alerts and text messages for out of parameter conditions
- Industrial quality, weatherproof cabinet
- Internet accessible via LAN port
- Stainless steel sensor bodies fully compatible with standard pump manifolds
- Color LCD touch screen Operator Interface Terminals (OIT)
- Fully customizable OIT graphics for intuitive operation and ease of training
- Compatible with most industrial hardware standards including RS485, RS232 and Ethernet custom input and output connections available
- Compatible with most common industrial standards including MODBUS and DF1 custom protocol available
- Communication between master and remotes via Ethernet, RF or hardwire
- Power requirement is 110 VAC at <15 Amps
- Easily integrated into existing chemical control systems and processes



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